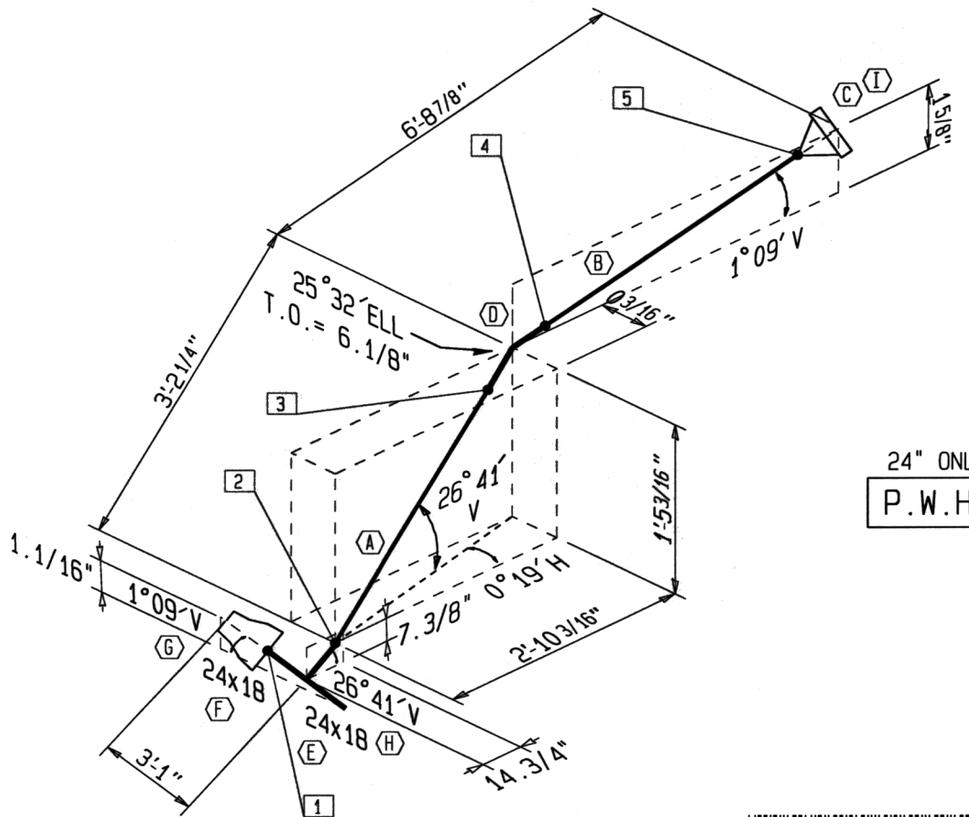
	CUT	FIRST FIT	FIT COMP	CHECK OUT	PAINT COMP	PAINT QC	QC COMP	SHIPPED
D								
I								



24" ONLY

P.W.H.T.

K105400005 Priority ; 3

ITM	QTY	SIZE SA106-B SMLS Pipe	Cut Length
A	1	18-Sc 40 (0.562) BExBE	2'-8 1/8"
B	1	18-Sc 40 (0.562) BExBE	5'-7 1/4"
		Total 8'-5"	
		SA105 Flanges	Schedule
C	1	18 600# RF Weldneck	Sc 40
		SA234-WPB Fittings	
D	1	18 25.53 LR BW Elbow <8 Ins 1-4 Out>	Sc 40
E	1	24x18 BW Red.Tee	Sc 60/Sc 40
F	1	24x18 Conc.Reducer BE	Sc 60/Sc 40
		Accessories	Wght
G	1	18 END PROT.	
H	1	24 END PROT.	
I	1	18 600# FLG. PROT.	

HEAT NO. RECORD

WELD	TYPE	WELDER ID	NDE	NDE DATE
1	B/W			
2	B/W			
3	B/W			
4	B/W			
5	B/W			

RT	100%	PMI NONE	PWHT Yes Code	D TEMP 752	FAB. CODE B31.1
PT	100%	BHN NONE	HYDRO No Hydro	D PRESS 537	PIPE SPEC. A60A4A00
VT	100%	TAG STANDARD	INT COAT NONE	SYSTEM COLD REHEAT	SURF. AREA 81.5 Sq.Ft.
TOL	PFI ES-3	SHIP DATE	EXT COAT CZ-11	REF. DRG. M409 S/5 Rev.0	

WELD PROCEDURES 141A | GT-FC P1 | GT-SM P1 | 831

REVISIONS	BY	CHK	DATE

DRAWN KLH
DATE 12-13-2001
CHK.
APPR.
04-11-2002/13:12

FABRICATED PIPE, INC.
1060 FRANK OAKS DRIVE
FERNWOOD, MS 39635

CLIENT P.O.No.

PROJECT

SPOOL No. M409-5-A REV. 0

DIA-INS 173

WEIGHT 3145 lb

JOB No./CONTROL No. 1054 5

INSPECTION CHECK LIST

RT	☐	PMI	☐	PWHT	☐
PT	☐	VT	☐	BHN	☐
MT	☐		☐	HYDRO	☐
UT	☐		☐		☐